

# CATALOG PRICE LIST

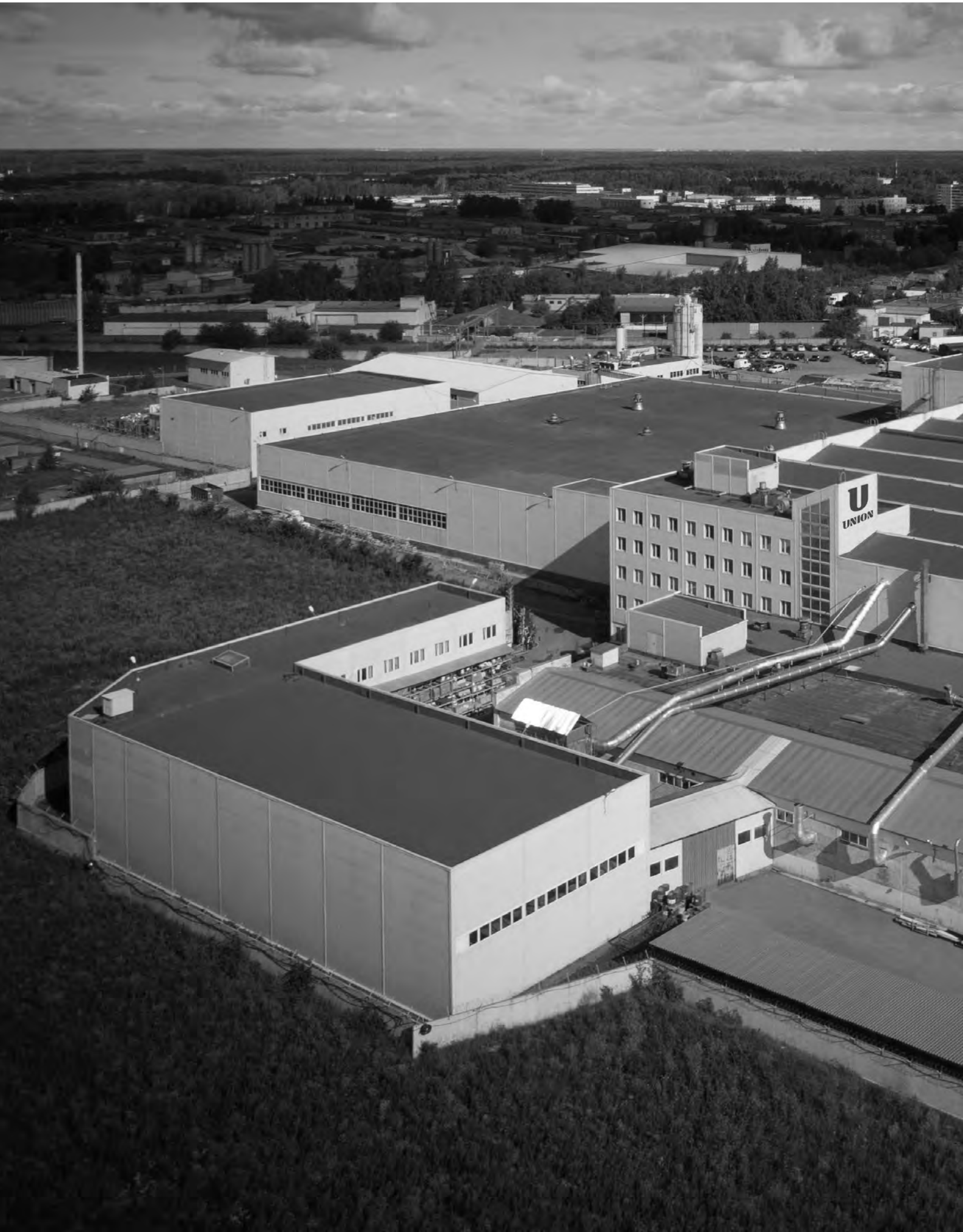
30 years of success.

**UNION.**

Founded in 1990, UNION company today is the leader of the Russian market in the production of doors and furniture. Today UNION is recognizable brand that always strives for excellence, focuses on the search for new ideas, introducing of European quality standards, regularly updates the product range and works ahead of trends.

In 2020, UNION, a company specializing in interior doors and partitions, was the first in Russia to offer its clients an integrated approach to interior design. This solution guarantees the stylistic unity of all the elements in the finished interior.

The concept of "Doors and furniture in one style" was developed by Italian architects at the request of UNION. It is based on the trend to expand the range among the leading European manufacturers and the introduction of unity interior solutions to create a modern design in the shortest possible time and at an affordable price.









The manufacturing of UNION company is located near Moscow and occupies about 40,000 sq. m., equipped with modern European equipment able to fulfill orders of any complexity in the required quantity. The UNION company specializes in complex interior solutions and has reached the highest level of development, through to the knowledge of the traditions of the Italian production of doors and furniture, the use of European experience, technologies and equipment. The Union understands client's need and therefore constantly improves the quality of products and services.

3,5 M **XXL**

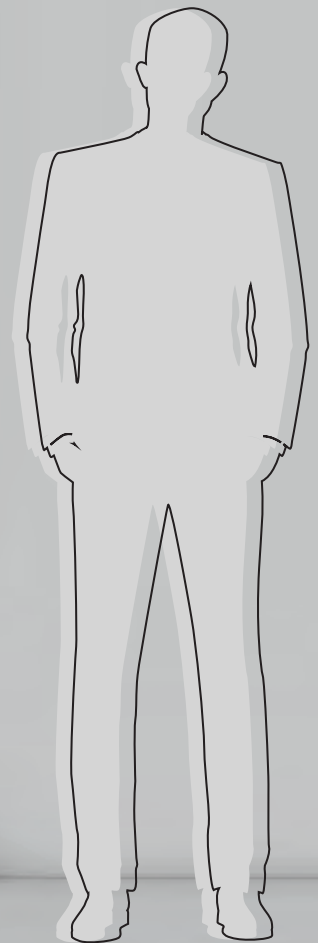
3,0 M **XL**

2,7 M **L**

2,4 M **M**

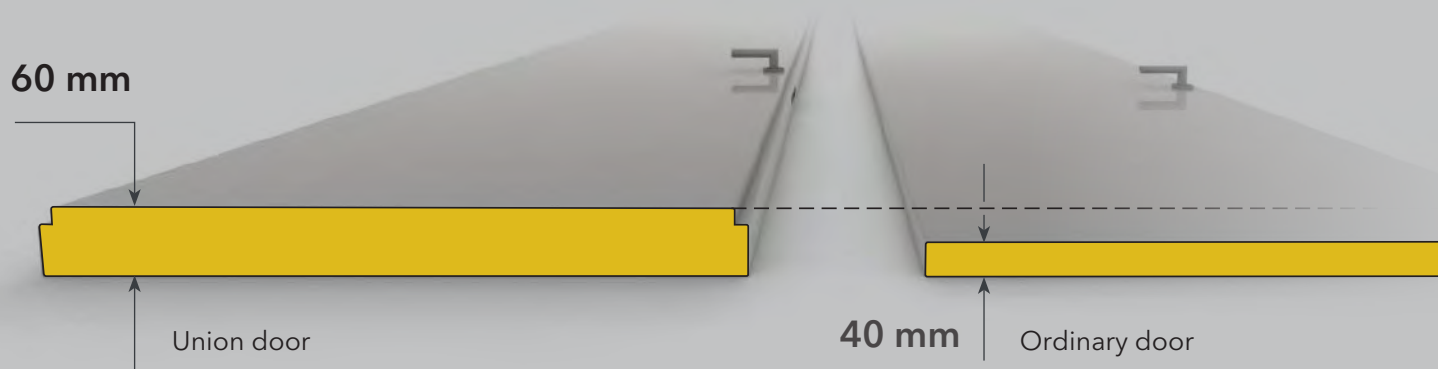
2,1 M **S**

2,0 M **XS**



# SIZE MATTERS

Thickness of UNION doors  
**60 mm**



it's **50%** thicker than  
an ordinary door



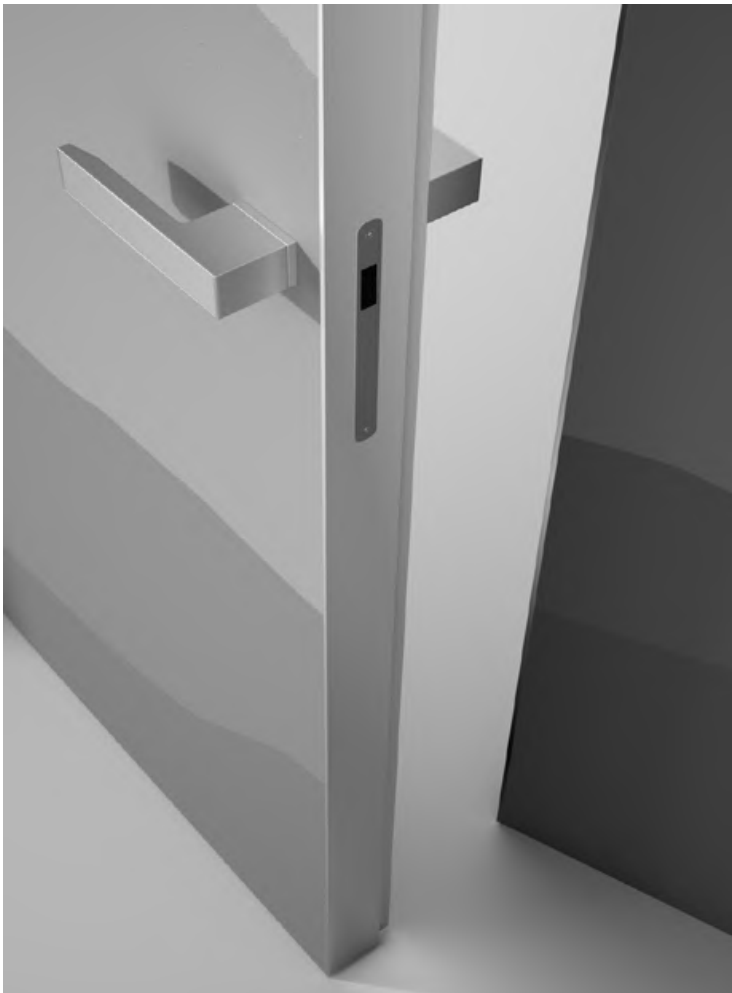
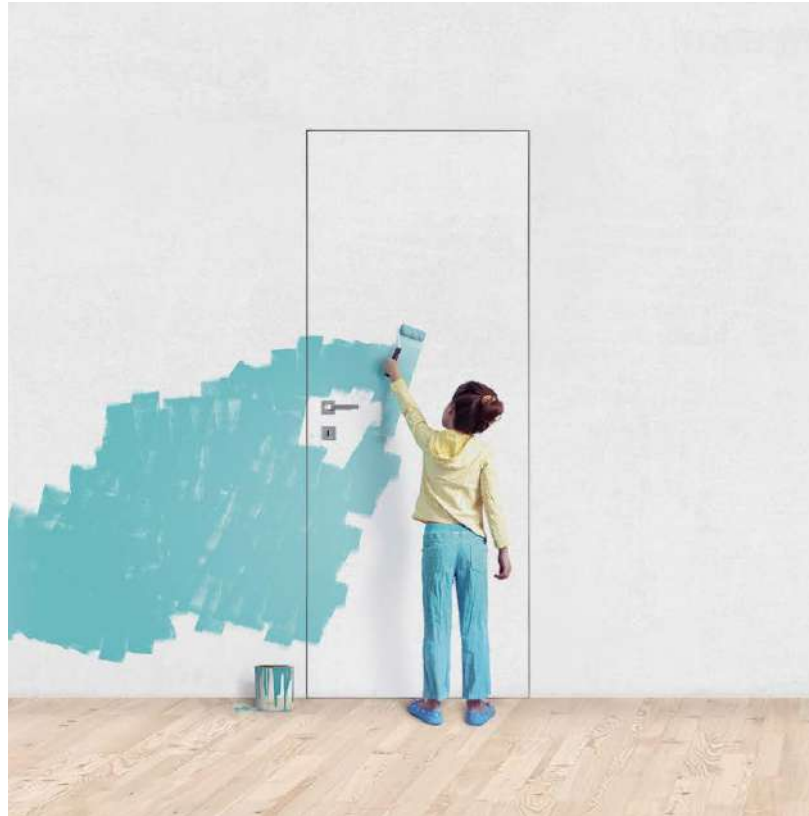
# ADVANTAGES

of invisible **UNION** doors

## 01

**Always in stock.  
FILO-60, Fondo doors ready  
for paint.**

Always in stock, ready for quick shipment,  
FILO-60, Fondo doors unique  
collection **60** mm leaf thickness in  
standard sizes 60/70/80 x 200/210/240 cm.



## 02

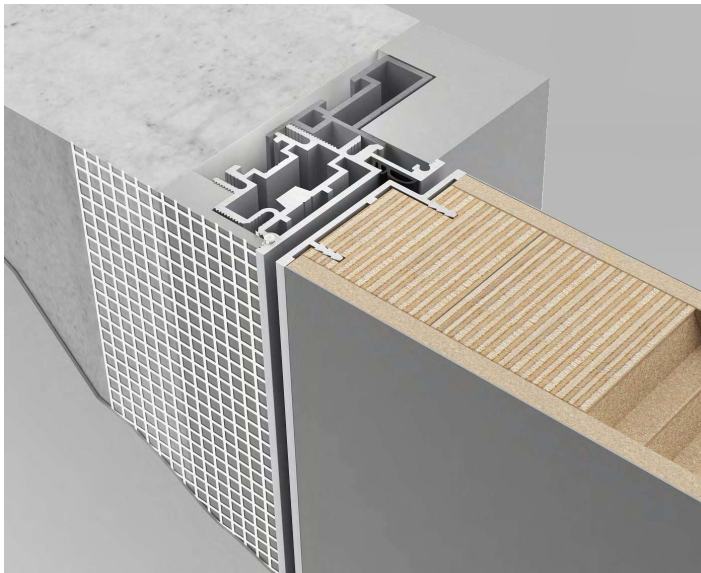
**An important advantage  
is the thickness of the door leaf**

The thickness of ordinary doors of other manufacturers, as a rule, does not exceed 40 mm. UNION doors have a thickness of **60** mm. Such doors have better sound insulation and durability. In addition, they look prestigious and add solidity to the interior.

03

### Height up to 3.5 meters

A modern trend which is relevant for different styles of interior design. High doors visually "raise" the ceiling and optically increase the space of the room. Reinforced door leaf and frame design provides durability and stability for long term use.



04

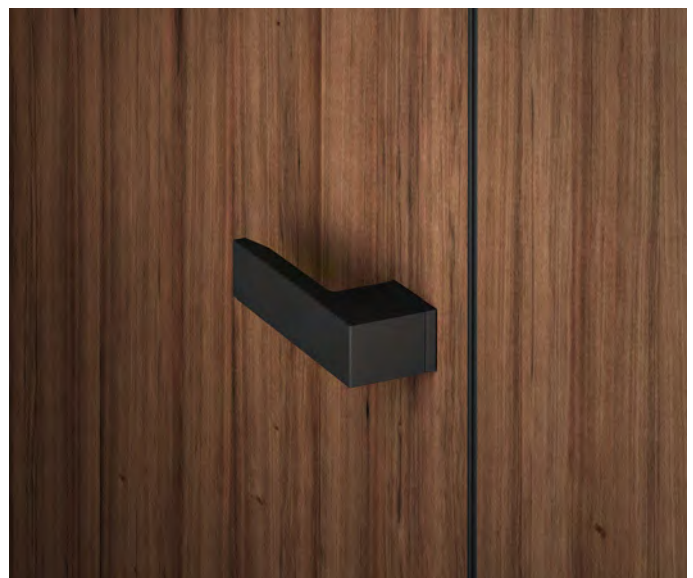
### Concealed jamb with a falseframe

The INVISIBLE concealed jamb is made entirely of aluminum and reinforced with a false frame - an additional side profile. This is the fundamental difference between UNION's hidden frame and typical hidden frames, which can be found on the market. Its rigid and reliable construction is designed for long and intensive use, including heavy doors. Initially, the frame is anodized in silver aluminum, but then can be painted in whatever the color of the wall is or in any of UNION's standart colors.

05

### Flush-with-the-wall

The INVISIBLE concealed jamb perfectly integrates into the wall by creating a continuous flush plane for both PUSH or PULL doors. In addition, it is convenient to join wall panels of various materials from wood to glass to this frame. Whatever the option is, flush plane is still preserved without protruding parts.

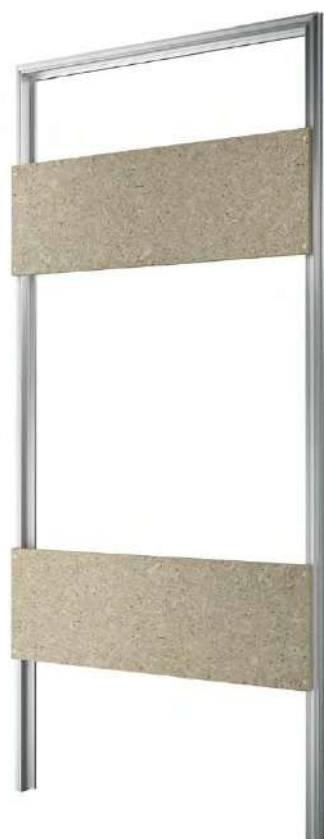




06

### Wall thickness

Some buildings have thin walls made of special materials. INVISIBLE jamb is designed for installation into walls with a thickness of 6 cm or more. Installation of the frame into thin walls is done without a false frame and by mounting directly through the profile of the frame.



07

### Delivery of a pre-assembled frame

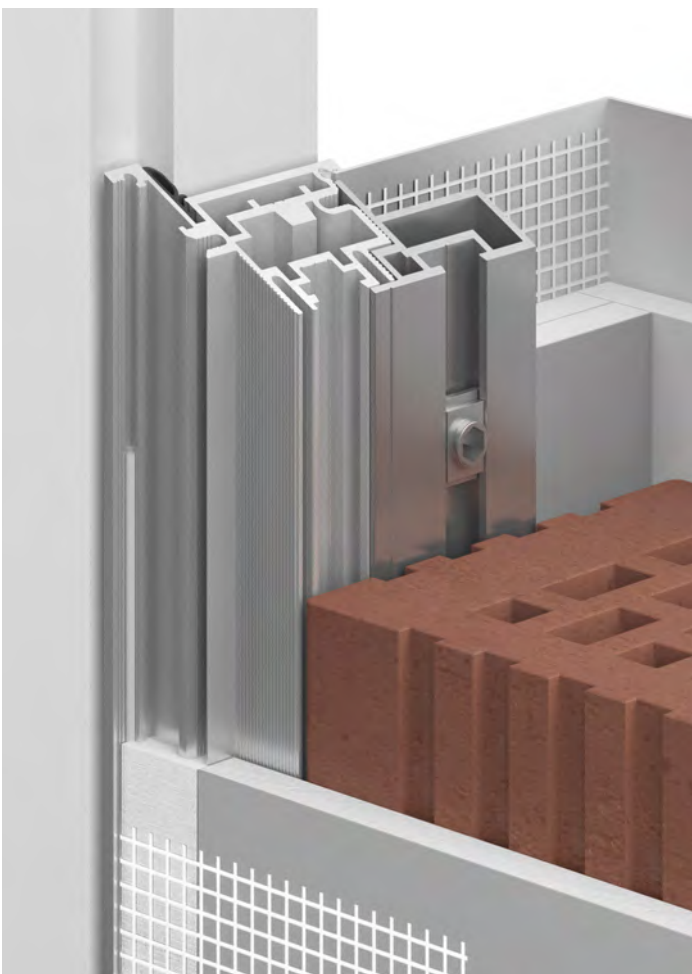
INVISIBLE concealed jamb can be shipped pre-assembled. It means that a fully assembled frame with fixed mounting crossbars is ready to be installed to the door opening. Installers only need to set it vertically and mount it into the sides of the opening. Thus speeding up and simplifying the installation process.



08

### Aesthetic connection

The design of INVISIBLE jamb makes it possible to join it with tiles, porcelain stone or other materials without additional transitional elements and visible gaps. This technical solution is specifically designed for invisible doors, both with push or pull opening.



## 09

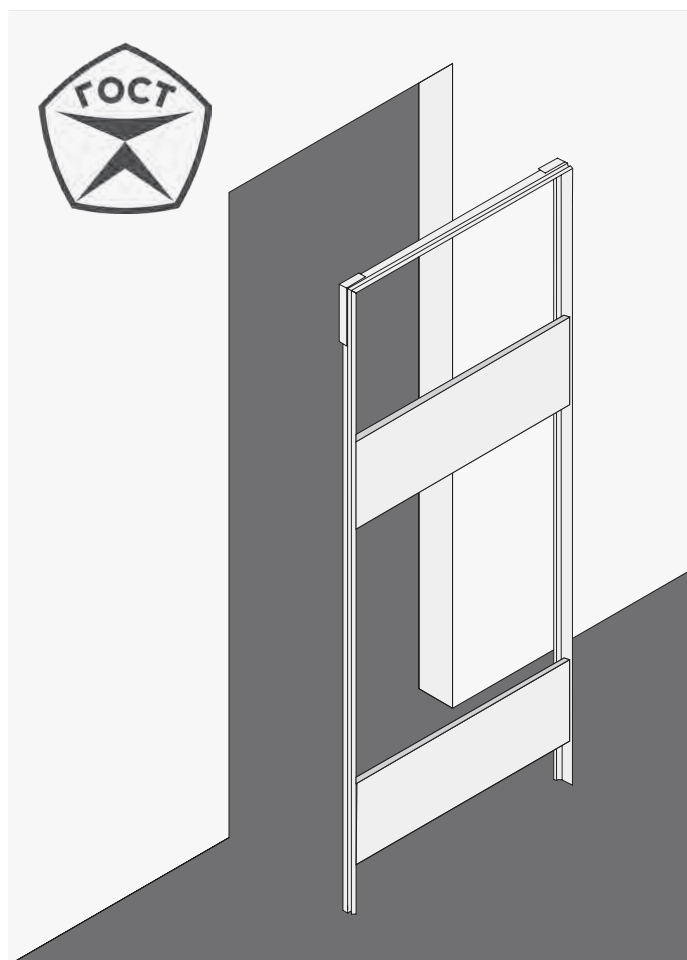
**Supports**

Special grooves in the profile of the false frame are there for supports to be installed in them. It is a special mounting device that allows you to quickly adjust the level of the frame during installation and then securely fix the entire construction. This greatly speeds up and simplifies the installation process. For each leg of the frame (and there are always two of them) at least 4 supports are installed.

# 10

**Suitable for  
standard doorways**

In accordance with Russian government standards (GOST), doors have a standard width of 60/70/80/90 cm. Most of the time door openings are prepared in accordance with those standards. UNION hidden frame doors are designed in a such way that their dimensions fit into standard doorways which significantly reduces their cost.

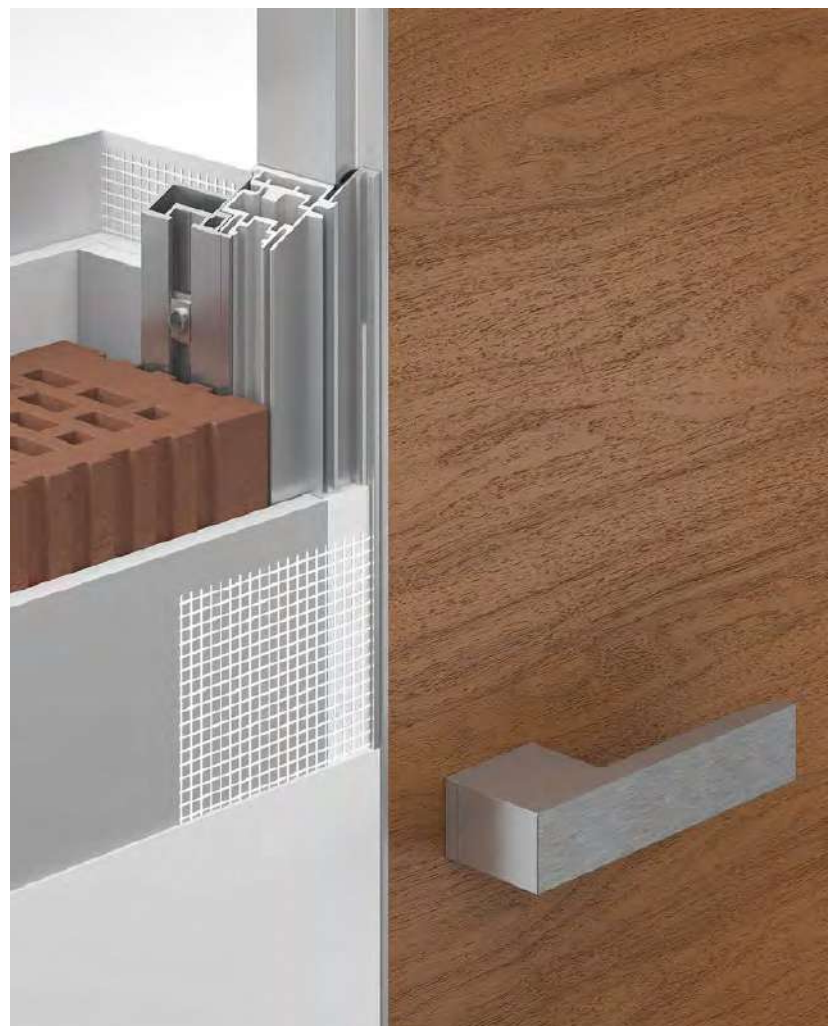




11

## Water resistance

The aluminium INVISIBLE frame makes the door water-resistant unlike doors with wooden and MDF frames. UNION doors are not exposed to water during wet cleaning or when the floor surface gets wet. They can also be safely used in high-humidity environments without any fear of the main supporting structure (i.e. the door frame) getting wet.



12

## Technological mesh

INVISIBLE hidden frame is equipped with special reinforcing mesh around its perimeter. This is a necessary detail if the wall shall be plastered at the connection with the frame, and then painted. The mesh makes the whole plastering process a lot easier and prevents cracking of the wall surface.



# 13

## Unity of finishes

A very interesting and stylish option from UNION is to apply factory polymer coating of the same color to all metal elements of the door structure. The door aluminum edge, frame, and handles in the same finishing creates a unique aesthetic integrity and laconicism.

# 14

## Rebated door

UNION manufactures doors with a thickness of **60 mm** with a ledge. Sometimes instead of the word "ledge" terms like "door with quarter" or "rebated doors" are used. This option allows you to better adjoin the door to the frame and provides better sound and thermal insulation. The door becomes flush with the wall in both Push and Pull opening directions. This ledge also prevents light from passing in between the door and the frame.



# 15

## Aluminum - environmentally friendly

Aluminum is a natural, environmentally friendly and safe material. Materials like chipboard, MDF have major disadvantages - they crack and swell when exposed to moisture. There are also many doors on the market with elements made out of PVC which is often considered to be harmful.

# CATALOG PRICE LIST

USD Net Price (w/o VAT)  
Valid from: 01.06.2022

All prices in catalog are calculated for standard door in a full set, size of 80x210 cm (door handle not included).  
Sliding partitions STRATUS for leaf size 90x210 cm.



**FILO-60, Fondo, INVISIBLE**  
Primer for painting, door leaf thickness 60 mm,  
concealed jamb INVISIBLE

**\$ 596,-**



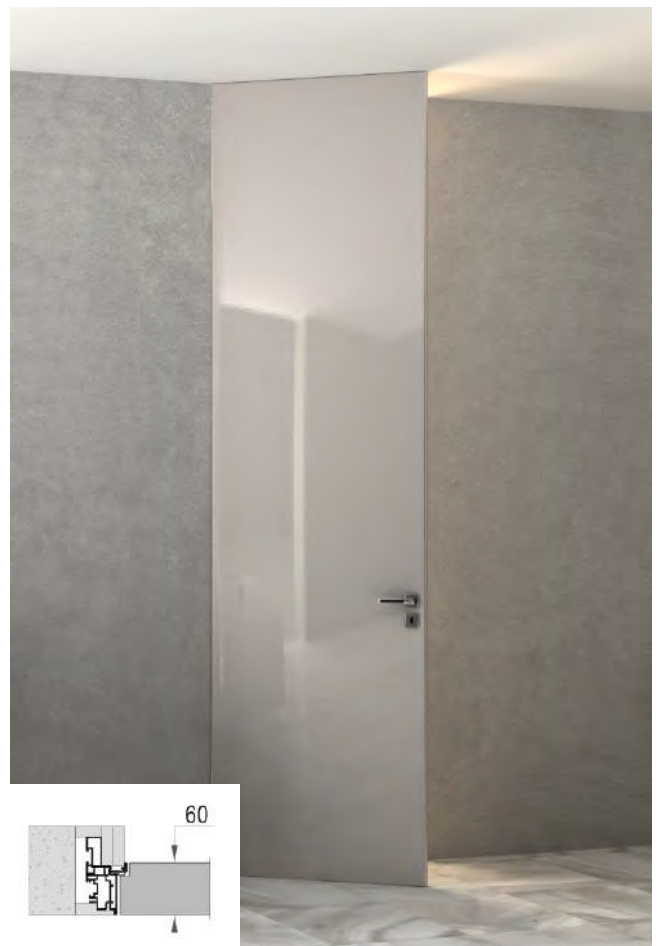
**FILO-60, Alu, Fondo, INVISIBLE**  
Primer for painting, door leaf with aluminium edging profile,  
concealed jamb INVISIBLE

**\$ 690,-**



**FILO-60, Laccato, INVISIBLE**  
Opaque Laccato enamel, door leaf thickness 60 mm,  
concealed jamb INVISIBLE

**\$ 715,-**



**FILO-60, Laccato Gloss, INVISIBLE**  
Laccato Gloss enamel, door leaf thickness 60 mm,  
concealed jamb INVISIBLE

**\$ 1 049,-**

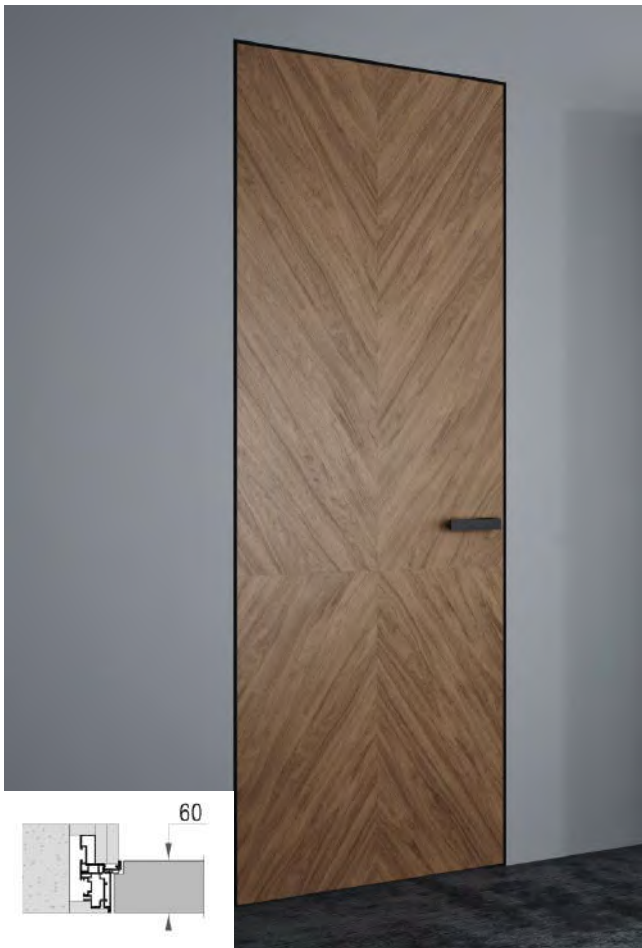




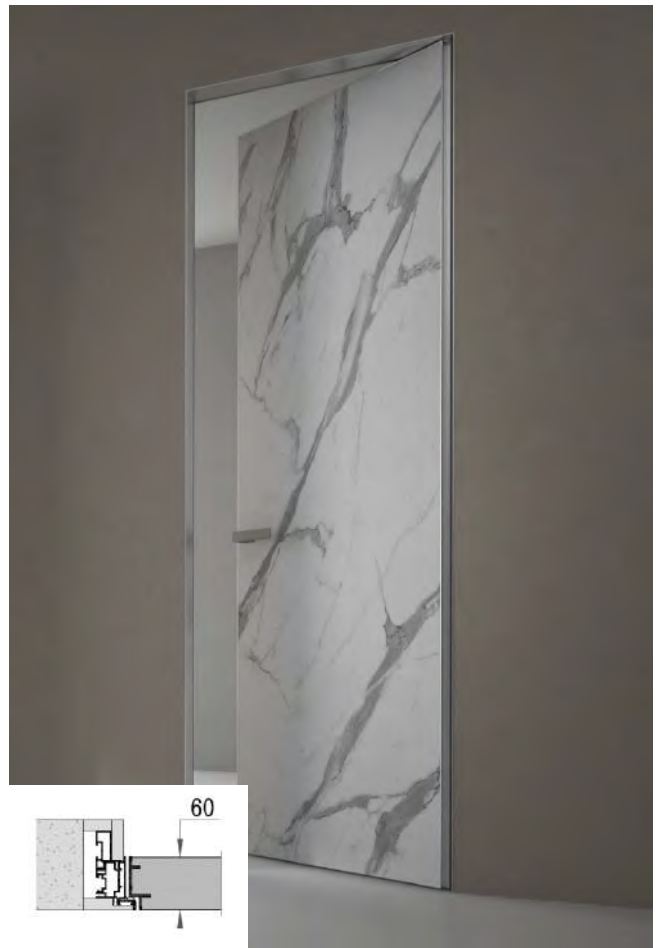
**FILO-60, Alu, Valetti, Ebano, INVISIBLE**  
 Ebano veneer finish, aluminum edging profile, door leaf thickness 60 mm, concealed jamb INVISIBLE **\$ 1 245,-**



**LAGO-60, Alu, Vento, Rovere Antico, INVISIBLE**  
 Natural wood veneer Rovero Antico, aluminum edging profile, door leaf thickness 60 mm, concealed jamb INVISIBLE **\$ 1 013,-**



**FILO-60, Alu, Vox, Noce Europeo, INVISIBLE**  
 Natural wood veneer Noce Europeo, aluminum edging profile, door leaf thickness 60 mm, concealed jamb INVISIBLE **\$ 1 245,-**



**LAGO-60, Alu, HPL, INVISIBLE**  
 Door panel - Marmo Bianco HPL, aluminum edging profile, door leaf thickness 60 mm, concealed jamb INVISIBLE **\$ 989,-**



**LAGO-60, Alu, HPL, INVISIBLE**  
 HPL composite material with natural stone effect, aluminum edge, door leaf thickness 60 mm, concealed jamb INVISIBLE **\$ 989,-**



**LAGO-60, Alu, Glass, INVISIBLE**  
 Glossy safe glass finish, aluminum edging profile, door leaf thickness 60 mm, concealed jamb INVISIBLE **\$ 1 062,-**



**FILO-60, Alu, Step, Noce Canaletto, INVISIBLE**  
 3D milled, Noce Canaletto natural wood veneer, aluminum edging profile, door leaf thickness 60 mm, concealed jamb INVISIBLE **\$ 2 024,-**



**TONDA, Laccato Gloss**  
 Laccato Gloss enamel, rounded edge, aluminum doorjamb **\$ 1 235,-**



**FILO-60, Laccato, PLANAR**  
 Opaque Laccato enamel, aluminum jamb PLANAR,  
 door leaf thickness 60 mm **\$ 688,-**



**LAGO-45, Alu, HPL, PLANAR**  
 HPL door panel, aluminum jamb PLANAR and  
 aluminum edging profile, door leaf thickness 60 mm **\$ 962,-**



**LAGO-60, Alu, Glass, PLANAR**  
 Safe double-pane glass, aluminum jamb PLANAR and  
 aluminum edging profile, door leaf thickness 60 mm **\$ 1 035,-**



**FILO-60, Alu, Vento, Rovere Cenere, PLANAR**  
 Natural veneer Rovere Cenere finish, aluminum jamb PLANAR  
 and aluminum edging profile, door leaf thickness 60 mm **\$ 985,-**



**PIVOT-60, Fondo, INVISIBLE-S**

Pivoting door, primer for painting, door leaf thickness 60 mm, concealed jamb INVISIBLE

**\$ 602,-**



**SLIDER, FILO-45, Fondo**

ECLISSE sliding pocket door, primer for painting.

**\$ 1 127,-**



**MAGIC, FILO-45, Alu , Vento, Rovere**

Chiaro Door with MAGIC concealed sliding system. Aluminum edging profile, door leaf thickness 45 mm

**\$ 1 317,-**



**STRATUS, FILO-45, Alu, Velino, Rovere Canuto**

Sliding double-leaf partition. Concealed rail in the ceiling. Aluminum edging profile, door leaf thickness 45 mm

**\$ 1 974,-**



**COVER, Noce Europeo**  
Wall panels with a hinged door in Noce Europeo natural veneer finish

\$ 506,-/m<sup>2</sup>



**TRANSFORMER, Rovere Cenere**  
Folding sliding partitions in natural veneer finish

\$ 657,-/m<sup>2</sup>



**DELTA PRO**  
Entrance metal door with decorative panel.

\$ 1 032,-



**MINI**  
Aluminum skirting board

\$ 54,-/m



**UNipro EI 60**

Fireproof door with concealed frame. Fire resistance 60 min

**\$ 978,-**



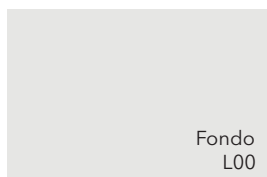
**UNIX, Laccato, U-System**

Door leaf with aluminum frame, aluminum jamb U-System

**\$ 428,-**

## FONDO

This finish is a primer for subsequent painting in any colour with any effects.

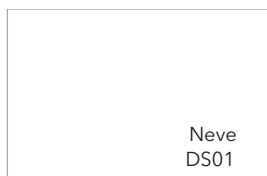


Fondo  
L00

Available for: FILO-45, FILO-60, UNIX, PIVOT-45, PIVOT-60, WALLSTREET, SLIDER, MAGIC, STRATUS, TRANSFORMER

## DRY SKIN

Modern patented technology of industrial application of lacquers and paints by the roll method.



Neve  
DS01

Available for:  
UNIX

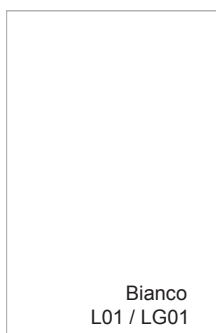
## LACCATO MATT / LACCATO GLOSS

Painted with matt enamels in production environment / High quality 90 Gloss finish, achieved by applying 8 layers of lacquer and intermediate sanding on specialized equipment "made in ITALY".

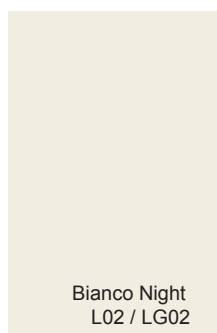
Available for:

FILO-45, FILO-60, UNIX, TONDA, PIVOT-45, PIVOT-60, WALLSTREET, COVER, SLIDER, MAGIC, STRATUS, TRANSFORMER

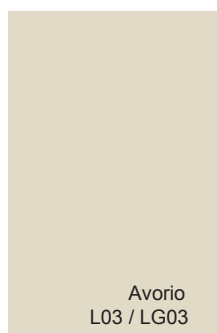
Available for entrance door panels.



Bianco  
L01 / LG01



Bianco Night  
L02 / LG02



Avorio  
L03 / LG03



Grigio Seta  
L06 / LG06



Tortora  
L11 / LG11



Sabbia  
L12 / LG12



Rocca  
L13 / LG13



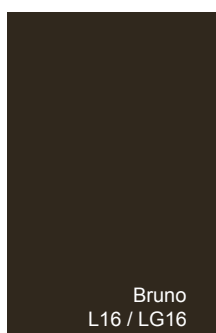
Grigio Fume  
L07 / LG07



Ombra  
L14 / LG14



Grafite  
L15 / LG15



Bruno  
L16 / LG16



Nero  
L10 / LG10



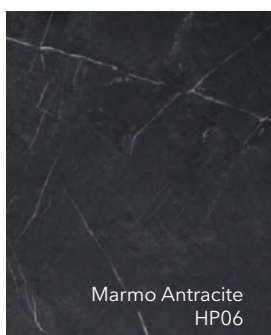
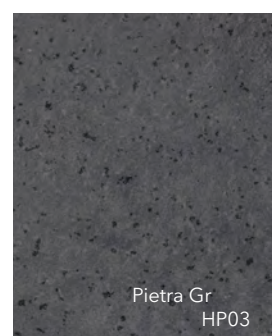
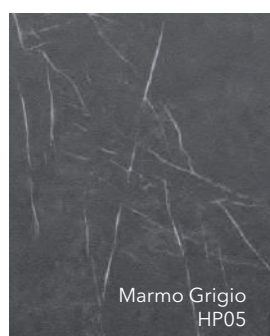
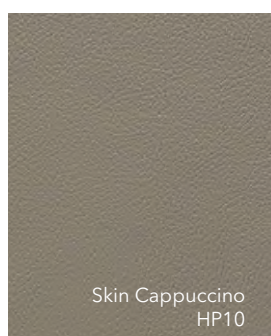
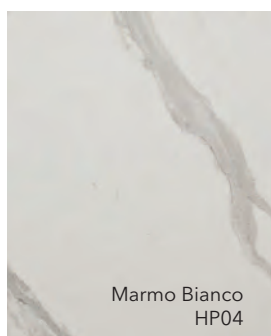
## HPL

Decorative composite material.

Available for:

FILO-45, FILO-60, UNIX, PIVOT-45, PIVOT-60, WALLSTREET, COVER, SLIDER, MAGIC, STRATUS, TRANSFORMER

Available for entrance door panels.





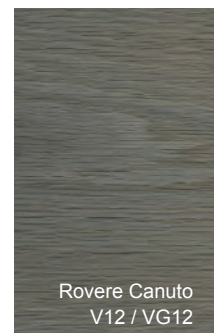
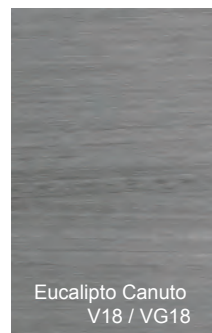
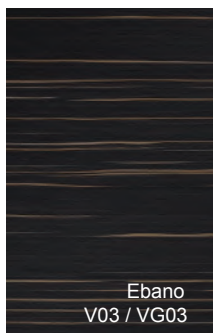
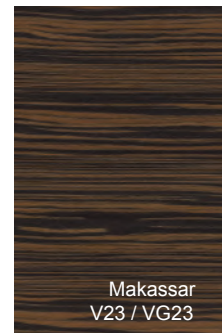
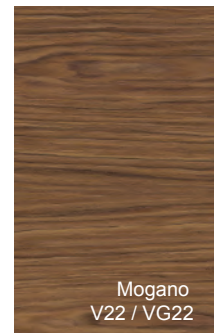
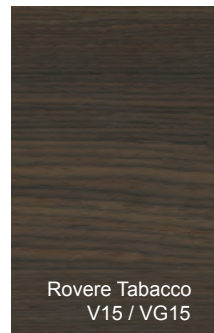
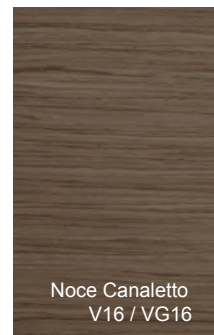
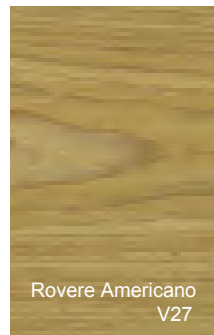
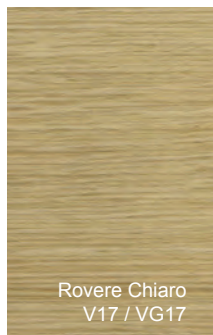
## VENEER NATURAL / VENEER NATURAL GLOSS

Natural wood veneer with open pores matt lacquer finish / Natural wood veneer with 90 Gloss lacquer finish.

Available for:

FILO-45, FILO-60, UNIX, TONDA, PIVOT-45, PIVOT-60, WALLSTREET, COVER, SLIDER, MAGIC, STRATUS, TRANSFORMER

Available for entrance door panels.

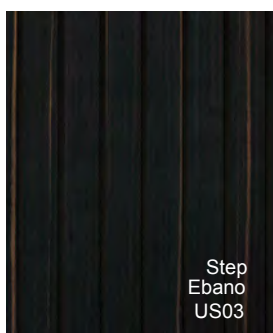
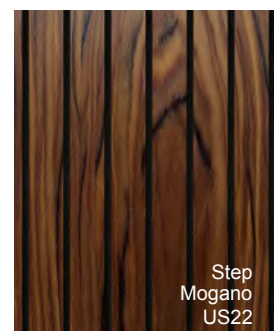
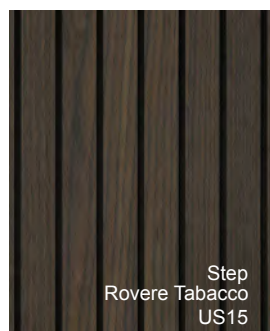
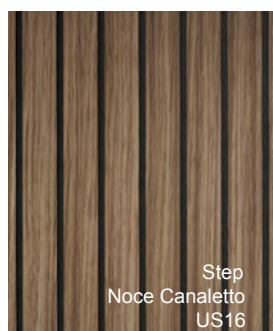
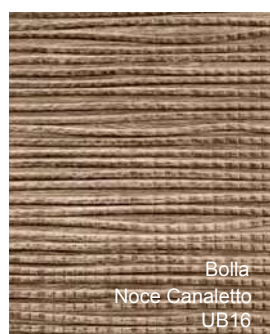
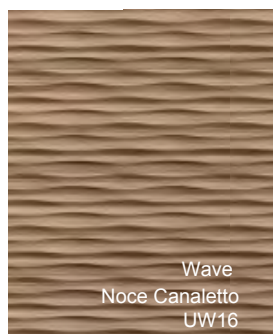
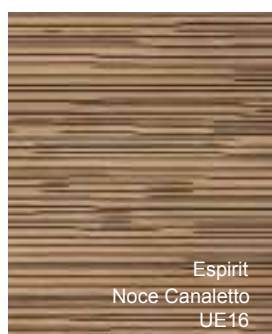


## UNIFLEX-3D

Embossed, textured pattern and linear milling on natural wood veneer.

Available for:

FIL0-60, PIVOT-45, PIVOT-60, WALLSTREET, COVER, SLIDER, MAGIC, STRATUS  
Available for entrance door panels.

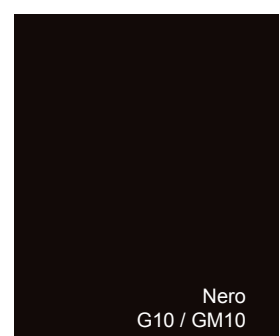
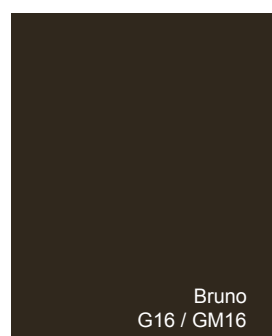
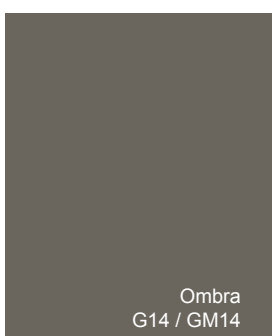
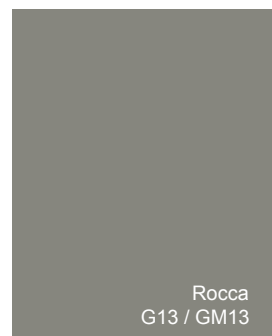
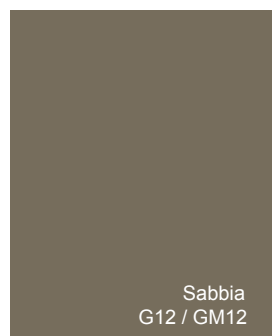
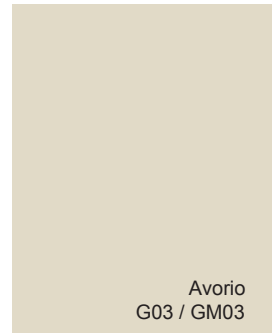
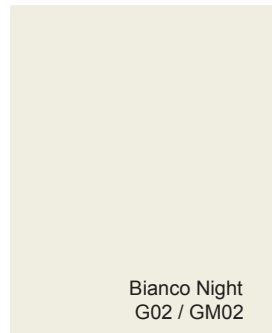
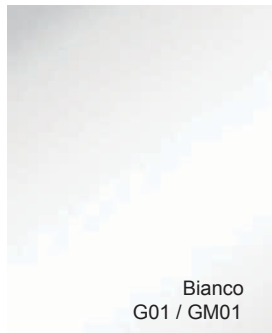


## GLASS / GLASS MATT

Glass / Frosted glass, painted on specialized equipment in industrial environment.

Available for:

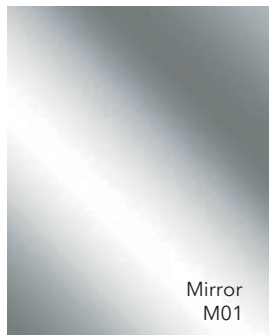
FILO-45, FILO-60, UNIX, PIVOT-45, PIVOT-60, WALLSTREET, COVER, MAGIC, SLIDER, STRATUS, TRANSFORMER



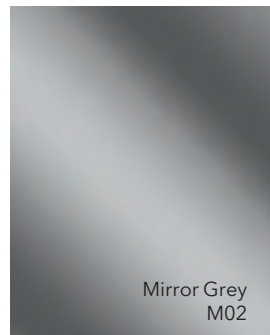
## MIRROR

Available for:

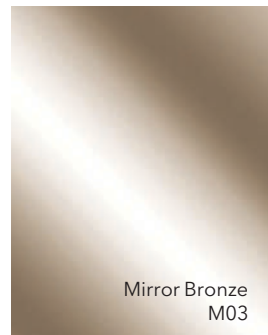
FILO-45, FILO-60, PIVOT-45, PIVOT-60, WALLSTREET, COVER, SLIDER, MAGIC, STRATUS



Mirror  
M01



Mirror Grey  
M02



Mirror Bronze  
M03

## TRANSPARENT & SATIN GLASS

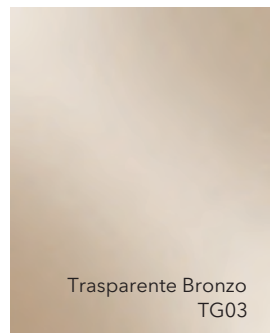
Clear and frosted tempered safety glass.

Available for:

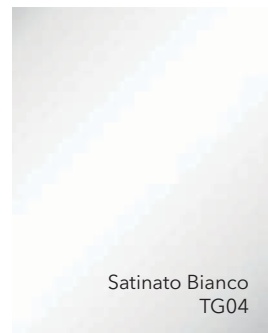
TONDA, LOTUS, MILAN



Trasparente Gr  
TG02



Trasparente Bronzo  
TG03

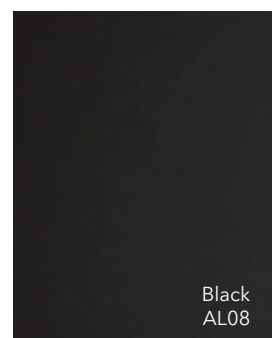
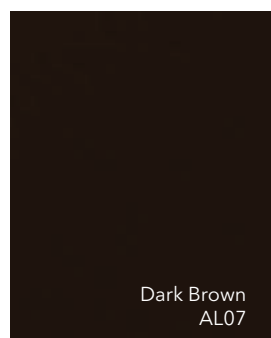
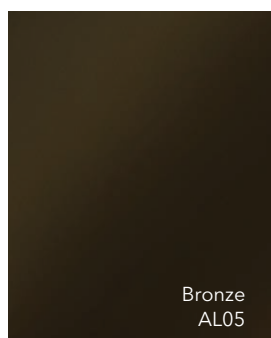
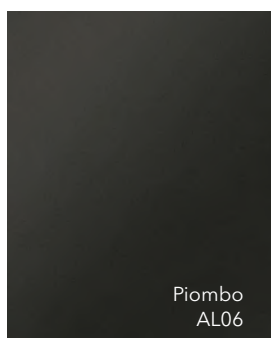
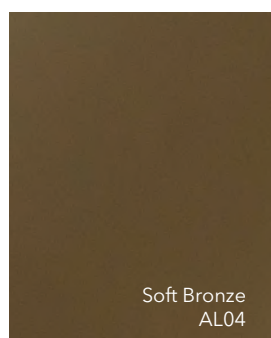
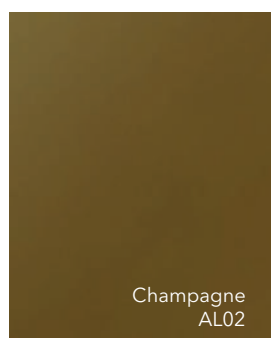
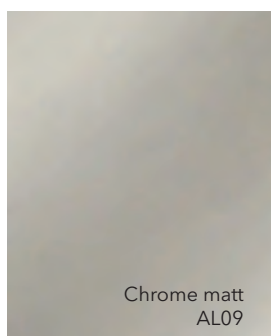


Satinato Bianco  
TG04

## ALUMINIUM

AL09 - high quality anodised electrochemical coating.

AL01 - AL08. Polymer powder (made in Italy) coating in electrostatic field.



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