

CATALOG  
PRICELIST



Since 1990 up today UNION company is the market leader in the production of doors and furniture.

UNION always strive for excellence, concentrating its efforts on finding new ideas, implementing European quality standards, enlarging the product range and introducing the latest trends in architecture and interior design.

Being an expert in interior doors and partitions development, in 2020 UNION launched to the market a new comprehensive approach to interior design.

The concept of “Doors and furniture in the same style” was developed by Italian architects on request and in collaboration with UNION. This solution makes easier implementation the ideas of architects working out an interior and guarantees the stylistic unity of all elements in the design project.

\ Modern doors

FILO-60	14
UNIFLEX-3D	26
LAGO-60	30
SLIM	36
TONDA	40
PIVOT	42
UNIX	43

\ Traditional doors

TREND-60	44
ALDA-60	46
LEVEL-60	47
CORDA-60	48
GRAND-60	49
PRIMA-60	50
STELLA	51

\ Sliding doors and partitions

SLIDER	52
MAGIC	53
STRATUS	54
TRANSFORMER	68
WALLSTREET	69

\ Wall panels

COVER	70
-------	----

\ Metal entrance doors

DELTApro	75
----------	----

\ Walk-in closets and storage systems

ALTO	76
FORMINA	80

\ Shelving and bookcases

FORTE	82
-------	----

\ Dining and coffee tables

MILAN	86
LOTUS	88
MOON	89

\ Modular sofas

PORTOFINO	90
-----------	----

\ Skirting boards

UNION CONTRACT	94
----------------	----

\ Fittings and accessories

	96
--	----

\ Materials and finishes

	98
--	----







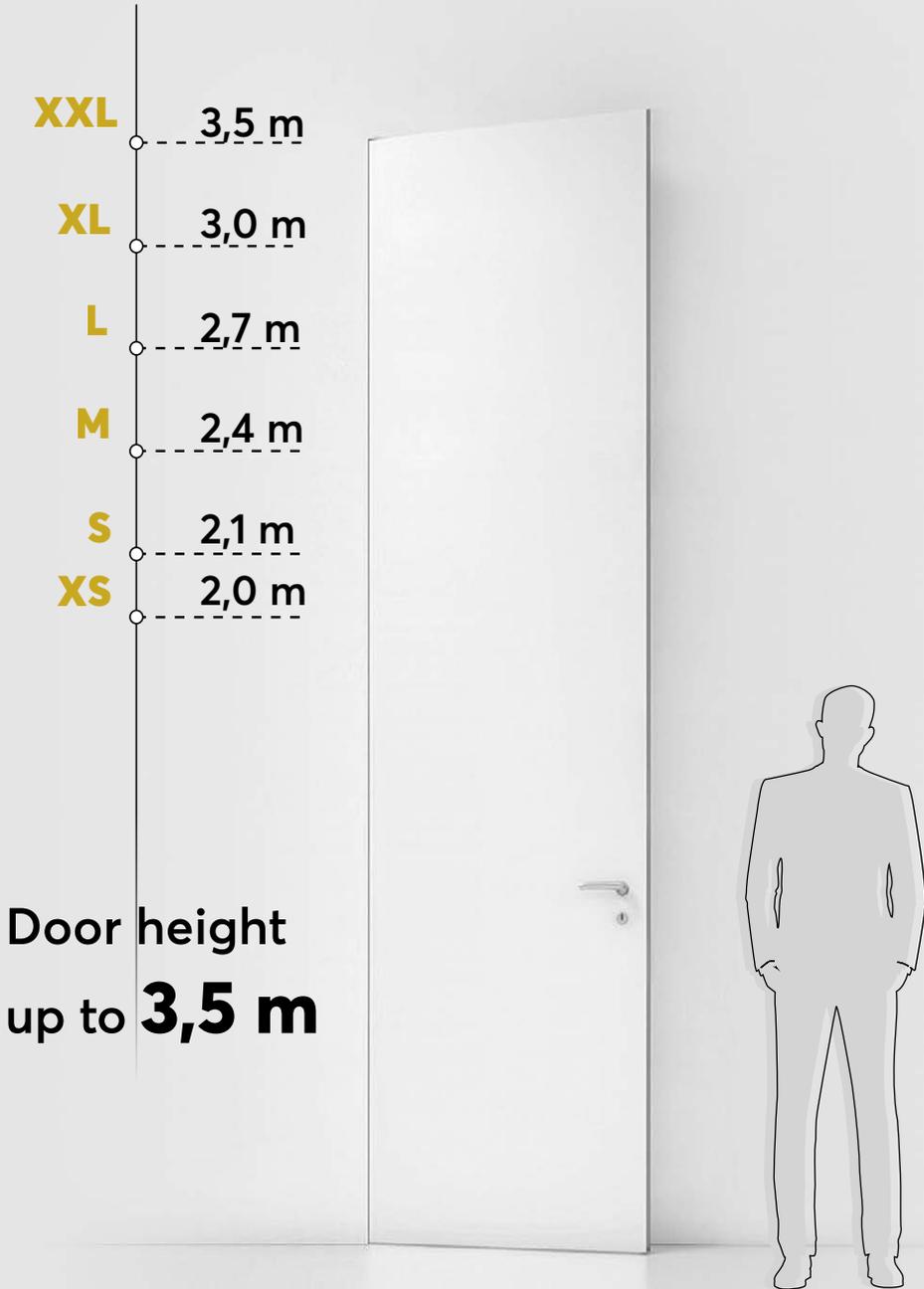


**U** **UNION** | **1990**  
DOORS · FURNITURE SINCE



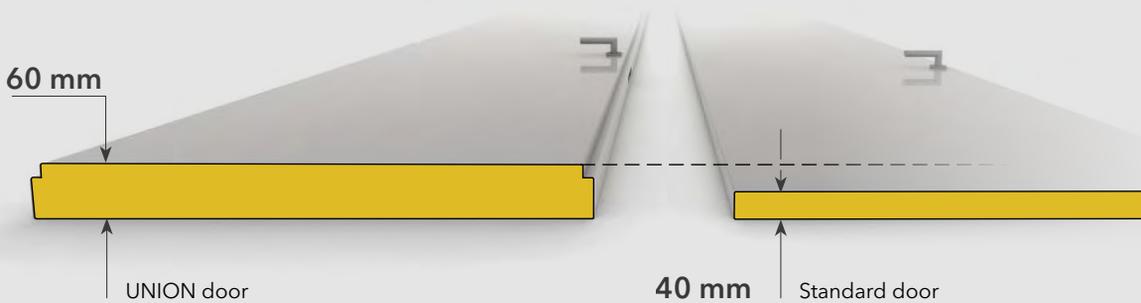
UNION company production was established according to the project of Italian architects based on the latest achievements of the Italian furniture industry. Our advanced production complex operates on more than 40,000 sqm and equipped with modern Italian and German hardware matching fulfillment of any complexity orders in the required volume. Majoring the implementation of complex interior solutions, the UNION company has reached the highest level of the development, thanks to the knowledge of the Italian door and furniture manufacturing traditions, the involve of European experience, technologies and equipment, as well as understanding the customers needs and constant improvement of products and services.

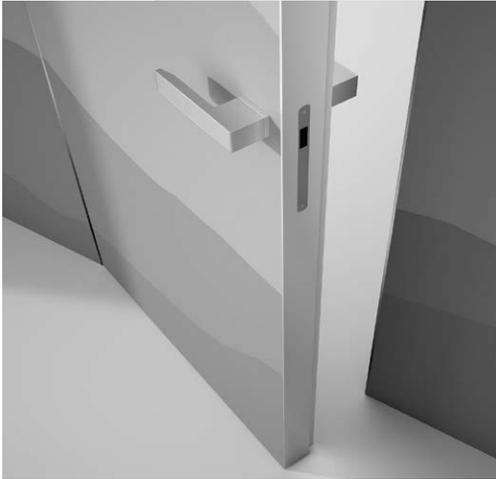
# SIZE MATTERS



Thickness of UNION door  
up to **60 mm**

It's **50%** thicker  
than an standard door





## 02

### **Important advantage - door leaf thickness**

As a rule, the door leaf thickness of other manufacturers does not exceed 40 mm. The leaf thickness of UNION doors is 60 mm. Such doors have better sound insulation and durability. Besides all, they look prestigious and give the solidity to the interior.

## 04

### **Height up to 3.5 meters**

Modern trend, relevant for interiors made in different design. They lift up the ceilings, visually enlarge the room space. Reinforced frame and door leaf structure provides the strength and stability during a long-term operation.



01

### Always in stock. Invisible doors ready to for painting

Always in stock, ready for quick shipment, unique FILO-60, Fondo doors with 60mm thickness in standard sizes 60/70/80 x 200/210/240 cm.



03

### Hidden frame with false frame

Hidden INVISIBLE frame is totally made from aluminum and it is reinforced by false frame - the additional secondary profile. That's the main difference between the constructions of UNION hidden frames from any standard hidden frames in a market. The rigid reliable construction is designed for long and intensive operation, including for heavy doors. Initially the frame is anodized in silver aluminum, but it can be also painted in a wall color or in any color according to the factory catalogue.

05

### Complanarity

INVISIBLE hidden frame is integrated in a wall and creates one plane at "pull opening" and "push opening" door. Moreover, it's convenient to add the wall panels from different materials (from wood to glass) to this frame. In any case the complanarity has place - the solidity of surface with wall without protuberances.





## 06

### Wall thickness

There are thin walls made from special materials in construction of some buildings. INVISIBLE frame is ideal for wall mounting from 6 cm thickness. The frame is installed in a thin wall without using a false frame and fixed via frame profile.

## 07

### Delivery of the assembled frame

The INVISIBLE hidden frame can be delivered fully assembled. It means that the frame is assembled with fixed mounting bars ready to be installed in the doorway. The installers can only set it vertically and fix it to the slopes opening. Thus the installation becomes faster and easier.



## 08

### Aesthetic mounting

The INVISIBLE frame design allows you to create a joint with the tiles, the porcelain tiles or other materials directly tightly, without additional transitional elements and visible gaps. Such a technical solution is specifically provided for doors on hidden frame of both internal and external opening.



## 09

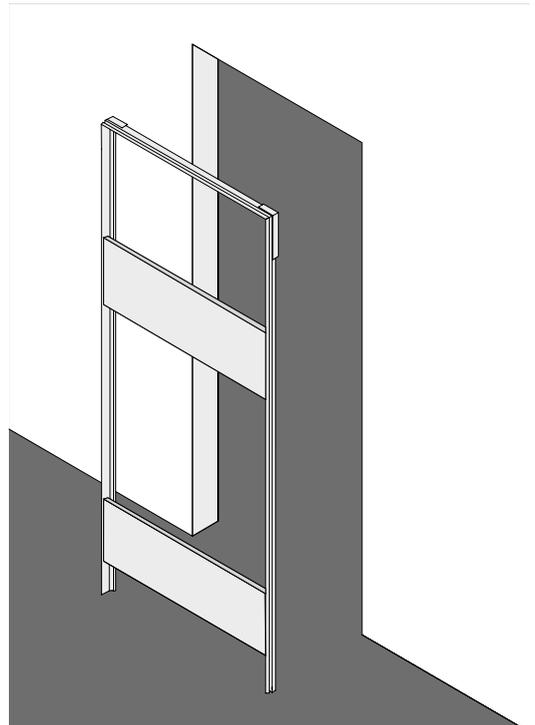
**Support**

There are longitudinal grooves in the profile of the false frame. The tool carriages are installed in these grooves. It is a special fixing device that allows adjusting quickly the frame position by level and then fastening securely the whole construction. It accelerates and simplifies the installation process. Minimum 4 tool carriages are installed in each vertical wall stand of INVISIBLE frame (there are always two of them).

## 10

**Suitable for standard doorways**

According to international standards, the door's width 60, 70, 80 and 90 cm are standard. As a rule, many builders prepare the doorways exactly in accordance with those standards. UNION hidden frame doors are designed the way that their geometric dimensions fit into standard doorways that significantly reduce their cost.





# 11

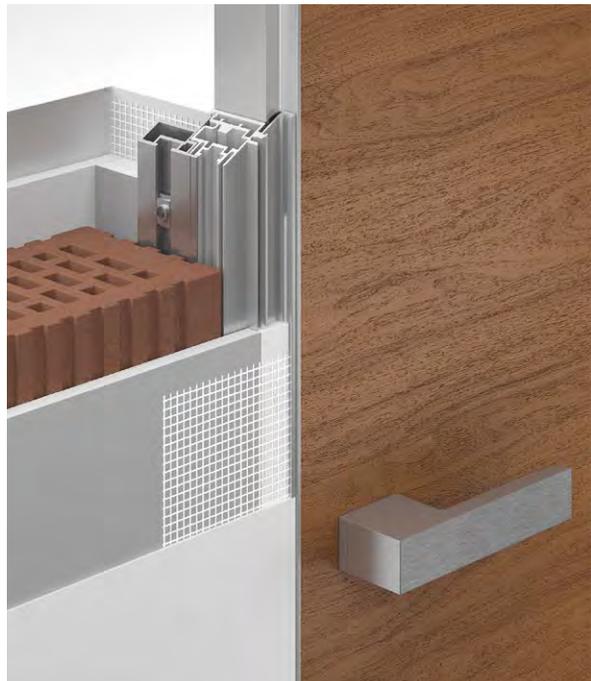
## Humidity resistance

Aluminum INVISIBLE frame makes a door humidity resistant, in contrast to the doors on wood or MDF frame. UNION doors are not exposed to humidity during the wet cleaning or at the wet floor. They can be used in high humidity rooms without fear of wet support structure - the frame.

# 12

## Fabricability

INVISIBLE hidden frame are supplied with a special supporting net along the whole aluminum frame perimeter. This is the important detail when a wall is plastered close to the frame and then painted. The net simplifies the plastering process and excludes the cracks of the wall surface.





# 13

## Solidity of finishing

There is a very interesting and trendy option in UNION - the possibility of factory polymer painting in the same color of all metal elements of the door structures. The solidity of finishing of aluminum tip edge, frame and handles create a unique aesthetic integrity and laconism.

# 14

## Rabbeted door

UNION produces the unique 60 mm doors with so-called rabbet ledge. Sometimes we use the terms "doors with groove" or "framed-and-ledged doors" instead of "rabbeted doors". Thanks to the ledge, the door leaf connects better to the frame that increases the sound and heat insulations. Due to the ledge the door becomes flush at different door handing - "pull opening" and "push opening". The ledge also prevents the light penetration in another room.



# 15

## Aluminum - Low footprint

Aluminum is a natural, eco-friendly and safe material that is not exposed to the environment. Such materials as wooden board, MDF have a number of fundamental defects - they trigger and swell on wetting. There are the doors with PVC elements in a market. This material is very harmful for humans.



# CATALOG PRICELIST

The pricelist shall be considered as the retail. Valid from 21.03.2023.

All prices are quoted in EUR, based on Ex-Works terms, w/o VAT, custom taxes and duties are not included.

The prices for doors are indicated for the door kit without handle, with the door leaf of 80xh210 sm in the finish shown in the image.

The prices for sliding partitions are indicated for a build-in track double-leaf partition of 80+80xh240 sm (except of STRATUS sliding partitions of 90xh210 sm) in the finish shown in the image.

The cost of furniture (walk-in closet, shelving, etc.) is calculated for the standard section with the minimum possible internal content and accessories in the finish from the group shown in the image.

## TERMS OF SALE

### PRICES

This price list cancels and replaces any previous price list. UNION reserves the right to make any esthetical and technical modification deemed necessary to improve the product. The company reserves the right to modify prices, another terms of sale and products along the conditions specified in the contract.

The images represented in this price list should be considered to be purely indicative, the actual finish may differ from the picture. Any information that is not clearly indicated in the price list or relates to non-standard Products should be clarified. The final information about the Product and its price is contained in the order specification and the invoice for payment.

Delivery and installation is not included in the price of the product. The installation of the Product must be carried out by a door installer with relevant experience and qualifications.

### ORDERS

The order is made on a form that contains all required characteristics of the Goods. The dimensions of the elements of the Goods are published in the technical descriptions, catalogs and other information materials of the Supplier. The buyer must check the contents of the order and only then sign the order. From the moment the Buyer signs the Order the change or cancellation of the Purchase Order is unacceptable.

### QUALITY AND CHARACTERISTICS OF THE PRODUCT

The quality of the Goods shall conform to the descriptions in catalogs, price lists and other supplier's informational materials. Goods and their structural elements may differ from each other and from the sample in color, pattern, texture, and other differences.

### PERIOD OF READINESS OF GOODS

The delivery time of the goods of the UNION factory implies the indicative date of the planned readiness of the goods in the Supplier's warehouse and is indicated in the specification and invoice for payment. In case of missed payment within the agreed time-limit, the order will be suspended without further notification.

### TERMS OF DELIVERY and WARRANTY

The goods are delivered on the terms of pickup from the Supplier's warehouse (Ex-Works).

The client is required to check the goods (doors) delivered in a vertical position, with artificial lighting, at an angle to the door surface from 30 to 90 degrees and from a distance of 1.5 meters (according to GOST). Minor defects of the finish coating, inclusions with a diameter of up to 0.5 mm, etc., invisible from a distance of 1.5 m, are allowed.

The warranty period for the Goods is 12 months from the date of delivery if the rules of use of the Goods were observed. The basic rules for the using of the goods are specified in the Buyer's Memo attached to the order.

### UNION TRADEMARK COPYRIGHTING

It is allowed to use for advertising purposes the UNION trademark, logo and brand advertising and information materials developed and provided by UNION within the framework of the contract for the supply of goods and subject to the designation of the UNION copyright holder. After the termination of the contract for the delivery of goods, or at the request of UNION, the buyer is obliged to remove all UNION materials from its Internet resources and other sources of information.



**FILO-60, Piatto, L00 Fondo, AL09 Chrome Matt / INVISIBLE** 499, -  
Primer for painting, leaf thickness 60 mm, hidden frame



**FILO-60, Alu, Piatto, L00 Fondo, AL09 Chrome Matt / INVISIBLE** 554, -  
Primer for paintwork, aluminium edging profile, hidden frame



**FILO-60, Piatto, L10 Nero, AL09 Chrome Matt / INVISIBLE** 610, -  
Matt enamel, leaf thickness 60 mm, hidden frame



**FILO-60, Piatto, LG11 Tortora, AL09 Chrome Matt / INVISIBLE** 832, -  
Gloss enamel, leaf thickness 60 mm, hidden frame



**FILO-60, Alu, L02 Bianco Night, AL09 / PLANAR**  
 Matt enamel, aluminium frame PLANAR, leaf thickness 60 mm

**667,-**



**FILO-60, LG01 Bianco, AL09 Chrome Matt / PLANAR**  
 Gloss enamel, aluminium frame with platband

**832,-**



**FILO-60, Alu, HP04 Marmo Bianco, AL09 / INVISIBLE**  
 Decorative composite material HPL with natural stone effect, aluminium frame and edging profile, leaf thickness 60 mm

**777,-**



**FILO-60, Alu, HP05 Marmo Grigio, AL08 Black / PLANAR ins**  
 Decorative composite material HPL, aluminium edging profile, frame PLANAR with insert

**849,-**



**FILO-60, Alu, Vento, V10 Rovere Antico, AL08 Black / INVISIBLE** 832, -  
 Natural oak veneer, aluminium edging profile, leaf thickness 60 mm, hidden frame



**FILO-60, Alu, Valetti, V03 Ebano, AL08 Black / INVISIBLE** 1 021, -  
 Natural veneer pattern, aluminium edging profile, leaf thickness 60 mm



**FILO-60, Alu, Vox, V28 Noce Nazionale, AL08 Black / INVISIBLE** 1 021, -  
 Natural veneer pattern, aluminium edging profile, leaf thickness 60 mm



**FILO-60, Alu, Vetta, V13 Rovere Cenere, AL06 Piombo / INVISIBLE** 832, -  
 Natural veneer pattern, aluminium edging profile, leaf thickness 60 mm



**FILO-60, Vento, V16 Noce Canaletto, AL09 Chrome Matt / PLANAR** 832, -  
 Natural veneer Noce Canaletto, leaf thickness 60 mm, aluminium frame PLANAR with platband



**FILO-60, Vento, V16 Noce Canaletto, AL09 Chrome Matt / PLANAR ins** 1 032, -  
 Natural veneer, leaf thickness 60 mm, aluminium frame PLANAR with insert



**FILO-60, Alu, Velino, V27 Rovere Americano, AL07 / PLANAR** 832, -  
 Natural veneer, aluminium frame PLANAR and edging profile, leaf thickness 60 mm



**FILO-60, Alu, Vento, V13 Rovere Cenere, AL06 Piombo / PLANAR** 832, -  
 Natural veneer, aluminium frame PLANAR and edging profile, leaf thickness 60 mm



**UNIFLEX-3D, Alu, Bolla, UB16** Noce Canaletto, AL08 / INVISIBLE  
 Relief pattern on natural veneer, aluminium edging profile,  
 leaf thickness 60 mm **1 636,-**



**UNIFLEX-3D, Alu, Wave, UW16** Noce Canaletto, AL08 / INVISIBLE  
 3D milling on solid lamella Noce Canaletto, aluminium edging  
 profile, leaf thickness 60 mm **2 191,-**



**UNIFLEX-3D, Alu, Espirit, UE16** Noce Canaletto, AL08 / INVISIBLE  
 3D milling on solid lamella Noce Canaletto, aluminium edging  
 profile, leaf thickness 60 mm **2 080,-**



**UNIFLEX-3D, Alu, Step, US16** Noce Canaletto, AL07 / PLANAR  
 3D milling on natural veneer Noce Canaletto, aluminium edging  
 profile, leaf thickness 60 mm **1 858,-**



**LAGO-60, Lira, GT02 Trasparente Grafite, AL08 Black / INVISIBLE** 949, -  
 Double safety smoked glass in aluminium profile, leaf thickness 60 mm, hidden frame



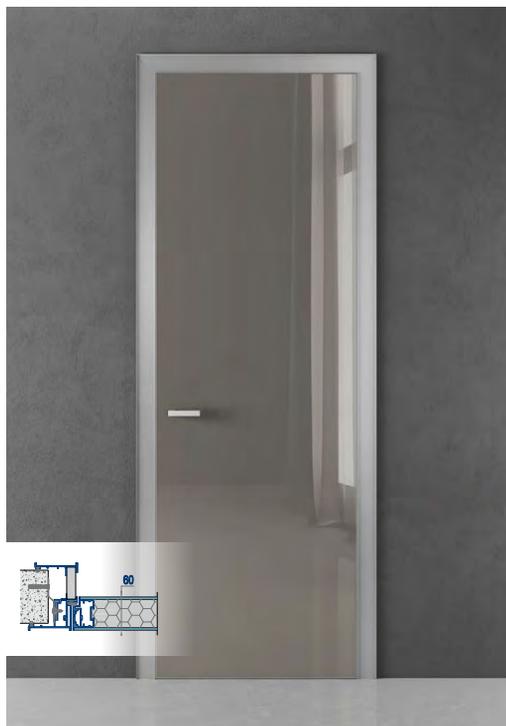
**LAGO-60, Lira, G10 Nero, AL09 Chrome Matt / INVISIBLE** 900, -  
 Double safety painted glass in aluminium profile, leaf thickness 60 mm, hidden frame



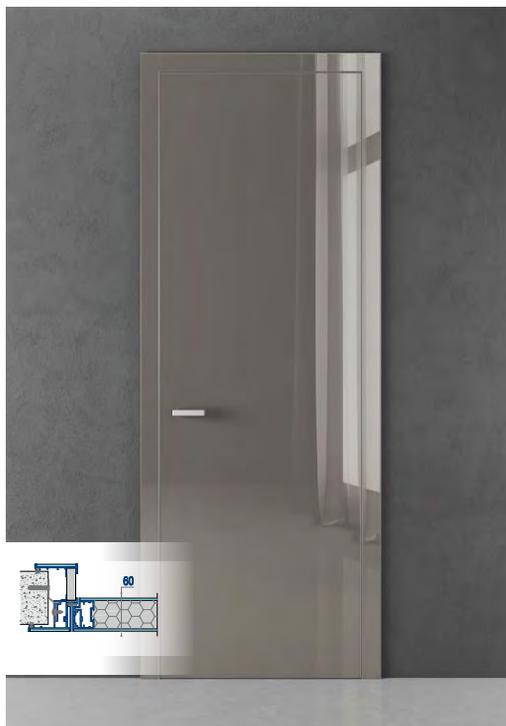
**LAGO-60, Plain, G10 Nero, ins HP03, AL03 Soft Gold / INVISIBLE** 1 052, -  
 Double safety painted glass in aluminium profile with HPL decor panel, leaf thickness 60 mm, hidden frame



**LAGO-60, Modelica, G06 Grigio Seta, AL08 Black / INVISIBLE** 1 203, -  
 Painted stained glass, decorative aluminium mouldings, leaf thickness 60 mm, hidden frame



**LAGO-60, Lira, G11 Tortora, AL09 Chrome Matt / PLANAR** 900, -  
 Double safety painted glass in aluminium profile, leaf thickness 60 mm, aluminium frame PLANAR with platband



**LAGO-60, Lira, G11 Tortora, AL09 Chrome Matt / PLANAR ins** 950, -  
 Double safety painted glass in aluminium profile, leaf thickness 60 mm, aluminium frame PLANAR with insert



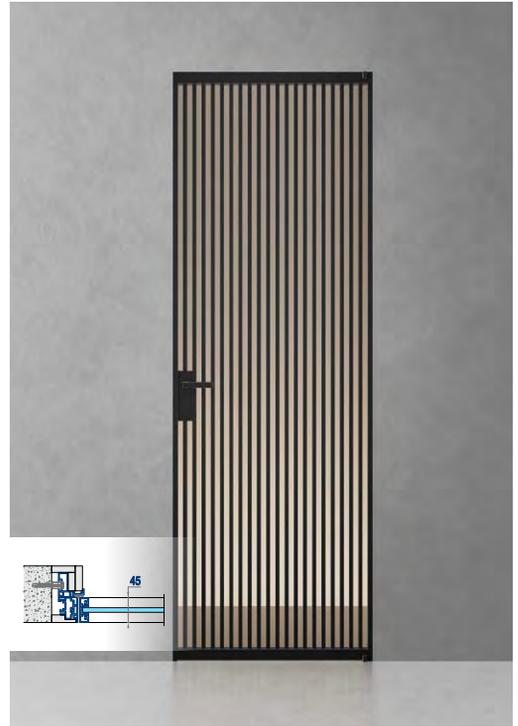
**LAGO-60, Lira, G06 Grigio Seta, AL07 Dark Brown / PLANAR** 900, -  
 Double safety painted matt glass in aluminium profile, leaf thickness 60 mm, aluminium frame PLANAR with platband



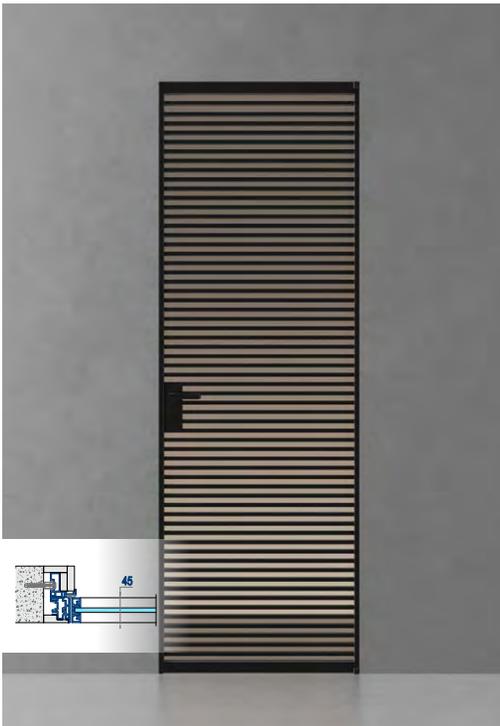
**LAGO-60, Modelica, M02 Mirror Grey, AL03 Soft Gold / PLANAR** 990, -  
 Mirror inserts, decorative aluminium mouldings, leaf thickness 60 mm, aluminium frame PLANAR with platband



**SLIM, Space**, GT05 Trasparente Sole, AL08 Black / INVISIBLE  
Relief decorative glass in thin aluminium profile, hidden frame **794,-**



**SLIM, Ritmo**, GT03 Trasparente Bronzo, AL08 Black / INVISIBLE  
Smoked decorative glass in aluminium structure, hidden frame **1 139,-**



**SLIM, Pulsar**, GT03 Trasparente Bronzo, AL08 Black / INVISIBLE  
Smoked decorative glass in aluminium structure, hidden frame **1 139,-**



**SLIM, Radar**, GT02 Trasparente Grafite, AL08 Black / INVISIBLE  
Smoked decorative glass in aluminium structure, hidden frame **906,-**



**TONDA, Velino, V20** Noce Americano, AL08 Black  
Premium design, natural veneer, rounded edge, leaf thickness 50 mm, aluminium frame

1 067, -



**TONDA, Ego, LG01** Bianco, AL08 Black  
Premium design, gloss enamel, translucent glass insert, aluminium frame

1 000, -



**PIVOT-60, L00** Fondo, AL09 Chrome Matt / INVISIBLE  
Pivoting door, primer for painting, leaf thickness 60 mm, aluminium hidden frame

469, -



**UNIX, DC01** Neve, AL09 Chrome Matt / U-SYSTEM  
Decorative panels in aluminium structural profile, aluminium frame with platband, visible hinges

399, -



**TREND-60, TR16, L01Bianco, AL09 Chrome Matt / INVISIBLE** 782, -  
Relief pattern, matt enamel, leaf thickness 60 mm, hidden frame



**TREND,TR15, L13 Rocca / UNIDOOR** 699, -  
Relief pattern, matt enamel, leaf thickness 45 mm, wooden frame with platband



**ALDA-60, 101, L01Bianco, AL09 Chrome Matt / INVISIBLE** 849, -  
Neoclassical style, matt enamel, leaf thickness 60 mm, hidden frame



**LEVEL, 101, L01 Bianco / UNIDOOR** 747, -  
Neoclassical style, matt enamel, leaf thickness 45 mm, wooden frame with platband



**CORDA, 127P, L01 Bianco / UNIDOOR**  
 Classical style, matt enamel, leaf thickness 45 mm, wooden frame with platband

**823,-**



**PRIMA, P, L01 Bianco / UNIDOOR**  
 Classical style, matt enamel, leaf thickness 45 mm, wooden frame with platband

**789,-**



**GRAND, GR01, L02 Bianco Night / UNIDOOR**  
 Classical style, matt enamel, leaf thickness 45 mm, wooden frame with platband

**747,-**



**STELLA, PD, L01 Bianco / UNIDOOR**  
 Neoclassical style, matt enamel, leaf thickness 45 mm, wooden frame with platband

**801,-**



**SLIDER-FILO, Piatto, L00 Fondo**  
Sliding pocket door, primer for painting

**916,-**



**SLIDER-FILO, Alu, Vento, V13 Rovere Cenere, AL09 Chrome Matt**  
Sliding pocket door, natural veneer, aluminium edging profile

**1 318,-**



**MAGIC-FILO, Alu, Vento, V17 Rovere Chiaro, AL09 Chrome Matt**  
Door with MAGIC concealed sliding system, natural veneer, aluminium edging profile

**1 117,-**



**STRATUS-FILO, Piatto, L13 Rocca, AL09 Chrome Matt**  
Sliding door along the wall with build-in track, matt enamel

**627,-**



**STRATUS-LAGO, Lira, GT03 Trasparente Bronzo, AL08 Black**  
Sliding double-leaf partition, smoked glass, built-in track **1 543,-**



**STRATUS-LAGO, Lira, G06 Grigio Seta, AL08 Black**  
Sliding partition, painted glass, built-in track **1 443,-**



**STRATUS - UNIFLEX-3D, Step, US16 Noce Canaletto, AL08 Black**  
Sliding partition, 3D milling on natural veneer Noce Canaletto, built-in track **4 250,-**



**STRATUS-FILO, Vento, V22 Mogano, AL08 Black**  
Sliding partition, natural veneer, built-in track **1 919,-**



**STRATUS-FILO, Lira**, LG06 Grigio Setam, AL09 Chrome Matt  
Sliding partition along the wall, gloss enamel, build-in track

2 043, -



**STRATUS-LAGO, Modelica**, GM06 Grigio Seta / AL08 Black  
Sliding partition, painted stained glass, decorative aluminium mouldings, build-in track

2 101, -



STRATUS-SLIM, Space, GT02 Trasparente Grafite, AL08 Black  
Sliding partition, smoked glass in thin aluminium profile, build-in track

941,-



STRATUS-SLIM, Space, GT05 Trasparente Sole, AL08 Black  
Sliding partition along the wall, relief decorative glass in thin aluminium profile, wall track

988,-



**STRATUS-SLIM, Pulsar, GT02 Trasparente Grafite, AL08 Black**  
 Sliding partition, smoked decorative glass in aluminium structure, build-in track

1 699,-



**STRATUS-SLIM, Ritmo, GT02 Trasparente Grafite, AL08 Black**  
 Sliding partition, smoked decorative glass in aluminium structure, build-in track

1 699,-



**STRATUS-SLIM, Quattro, GT02 Trasparente Grafite, AL03 Soft Gold**  
Sliding partition, smoked decorative glass in aluminium structure, build-in track

1 128,-



**STRATUS-SLIM, Cinque, GT02 Trasparente Grafite, AL08 Black**  
Sliding partition, smoked decorative glass in aluminium structure, build-in track

1 128,-



**STRATUS-SLIM, Radar, GT02 Trasparente Grafite, AL08 Black**  
 Sliding partition, smoked decorative glass in aluminium structure, build-in track

1 128, -



**TRANSFORMER, VARIO, Velino, V16 Noce Canaletto**  
 Folding sliding partition walls, natural veneer, build-in track

448, - /m<sup>2</sup>



**WALLSTREET-FILO, Velino, V27 Noce Nazionale, AL06 Piombo**  
 Permanent partitions, natural veneer, hidden connection

203, - /m<sup>2</sup>

WALL PANELS



COVER, LG14 Ombra Gloss  
Wall panels, gloss enamel

217, - /m<sup>2</sup>



COVER, Velino, V27 Noce Nazionale  
Wall panels, natural veneer

296, - /m<sup>2</sup>



COVER, Step, US16 Noce Canaletto  
Wall panels, 3D milling on natural veneer Noce Canaletto

683, - /m<sup>2</sup>



**COVER, Wave, UW16 Noce Canaletto** 957, - /m<sup>2</sup>  
 Wall panels, 3D milling on solid lamella Noce Canaletto



**COVER, Bolla, US16 Noce Canaletto** 559, - /m<sup>2</sup>  
 Wall panels, relief pattern on natural veneer Noce Canaletto



**COVER, HP05 Marmo Grigio** 216, - /m<sup>2</sup>  
 Wall panels, decorative composite material HPL with natural stone effect



**DELTApro, HP06 Marmo Antracite** 963, -  
 Entrance metal door with decorative HPL panel



ALTO, DC03 Noce Tradizionale / AL08 Black  
Modular walk-in closet mounted on aluminium uprights, side skirting for storage components, wall-mounted

from 494, -  
(for modul)



FORTE, DC03 Noce Tradizionale / AL08 Black  
Modular shelving system on aluminium uprights, side skirting for filling components, ceiling mounting

from 506, -  
(for modul)



**FORTE**, DC02 Frassino Grigio / AL02 Champagne  
Modular shelving system on aluminium uprights with ceiling mounting for space zoning

from **506,-**  
(for modul)



**FORMINA**, DC03 Noce Tradizionale / AL08 Black  
Modular wardrobes with functional storage components and different doors

from **1 656,-**  
(for modul)



MILAN, GT01 Trasparente / Chrome  
Dining table on moulded metal base, smoked safety glass, outdoor version

1 508,-



MILAN, Vox, V15 Rovere Tabacco / AL08 Black  
Dining table on moulded metal base, natural veneer with decorative pattern

1 508,-



LOTUS, GT02 Trasparente Grafite / Chrome  
Coffee table on moulded metal base, smoked safety glass

1 474,-



**OPERA, V15** Rovere Tabacco / AL08 Black  
Coffe table on metal base, natural veneer

**908, -**



**MOON, V16** Noce Canaletto / AL08 Black  
Original shaped coffee table, natural veneer

**554, -**



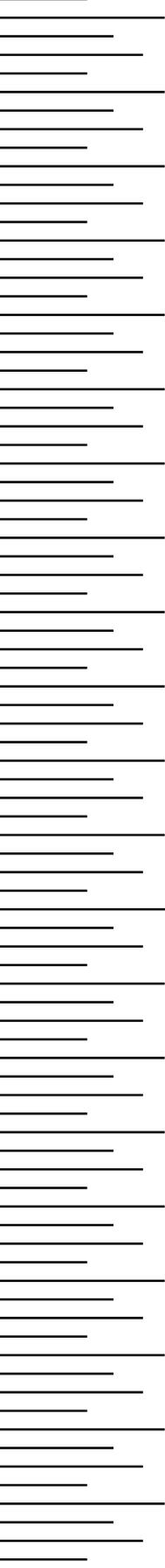
**PORTOFINO, D.PR6L, Piano4**  
Modular sofa in fabric upholstery

from **443, -**  
(for modul)



**MINI, L01** Bianco  
Built-in aluminium skirting board with insert in the same plane with the wall

**25, - /m**



# UNION CONTRACT

PRODUCTION AND SUPPLY OF DOORS AND  
FURNITURE TO VARIOUS BIG PROJECTS

**UNION CONTRACT** is a division that deals with the contract supply of various doors, wall panels and furniture for hospitality, offices, medical and other institutions. Thanks to many years of experience and possessing a large-scale production with modern Italian equipment, the company is able to carry out any projects in set terms under efficient proposal and at reasonable prices.

WE OFFER manufacture and supply of:

- Interior doors and partitions of any design up to 3.5 m high
- Entrance and technical doors
- Fire rated doors
- Basic and non-standard cabinet furniture
- Interior decoration with wall panels
- Upholstered furniture



WALL PANELS



DOORS



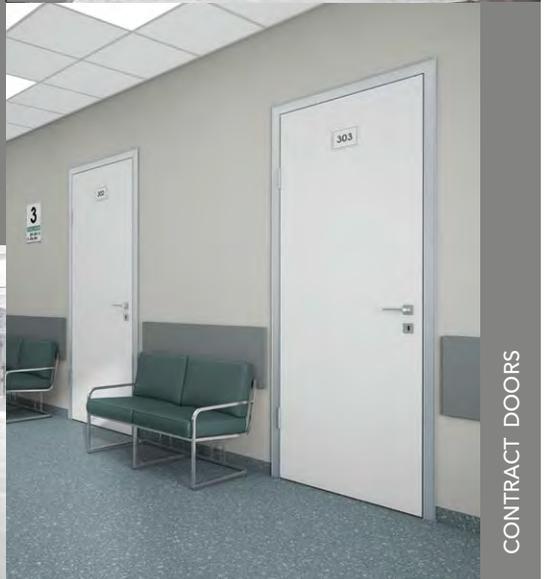
OFFICE PARTITIONS



WALK-IN CLOSET



HOTEL LOBBY



CONTRACT DOORS



MEETING ROOM



**BIG LINE, "made in EU"**  
Finishes - Aluminium (pg. 55)  
111, -



**ROBOQUATTRO S, COLOMBO "made in ITALY"**  
Chrome Matt, Black, Chrome, White, Gold  
48, -



**MELODY, "made in EU"**  
Finishes - Aluminium (pg. 55)  
116, -



**GIRA, COLOMBO "made in ITALY"**  
Chrome Matt  
121, -



**SQUARE, "made in EU"**  
Finishes - Aluminium (pg. 55)  
58, -



**PUNTO minimal, "made in ITALY"**  
Finishes - Aluminium (pg. 55)  
37, -



**CINTO, "made in EU"**  
Finishes - Aluminium (pg. 55)  
58, -



**NAXOS, FORME "made in ITALY"**  
Chrome Matt, Black, Chrome, White  
79, -



**BIG LINE with insert, "made in EU"**  
Finishes - Aluminium (pg. 55)  
111, -



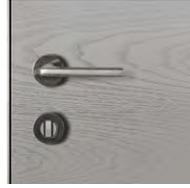
**BIG LINE** handle insert finishes  
are shown pp. 44-54  
28, -



Handle only



Handle with key PAT



Handle with WC lock



Handle with YALE lock



Latch CD 49, COLOMBO "made in ITALY",  
Chrome matt  
55, -



Latch PT 19 BZG, COLOMBO, "made in ITALY",  
Chrome Matt, Black, Chrome, White, Gold  
49, -



Latch PUNTO WC, "made in ITALY"  
Finishes - Aluminium (pg. 55)  
25, -



Latch 3045 RE, "made in EU"  
Finishes - Aluminium (pg. 55)  
39, -



POLARIS, AGB "made in ITALY"  
Magnetic silent lock  
Chrome mat, Gold, Black, White



HOOK, AGB "made in ITALY"  
Lock for sliding door  
Chrome mat, Gold, Black, White

COLOMBO finishes



FORME finishes



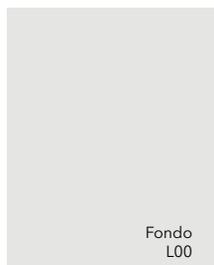
AGB finishes



## LACCATO MATT



Painted with matt enamels in production environment on specialized equipment "made in ITALY".

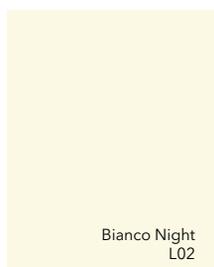


Fondo  
L00

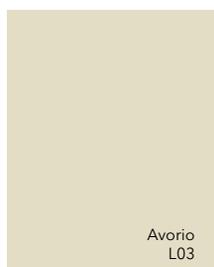
The finishing Fondo is a primer for subsequent painting in any colour with any effects



Bianco  
L01



Bianco Night  
L02



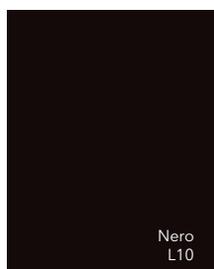
Avorio  
L03



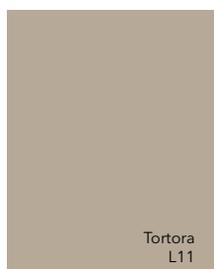
Grigio Seta  
L06



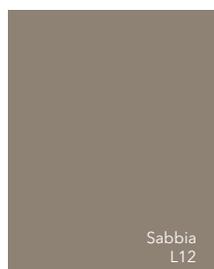
Grigio Fume  
L07



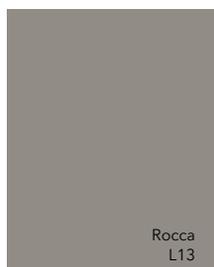
Nero  
L10



Tortora  
L11



Sabbia  
L12



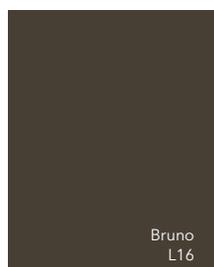
Rocca  
L13



Ombra  
L14



Grafite  
L15

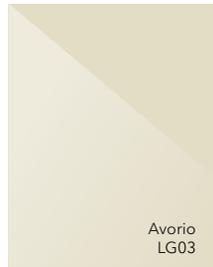
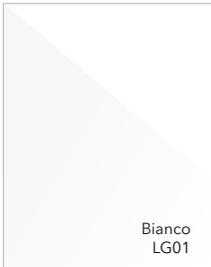


Bruno  
L16

**LACCATO GLOSS**



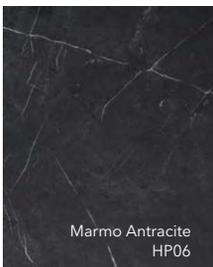
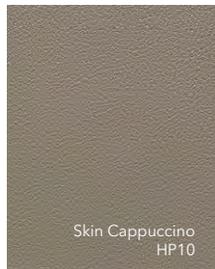
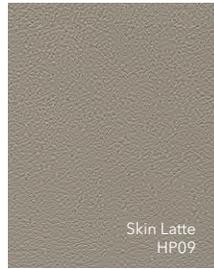
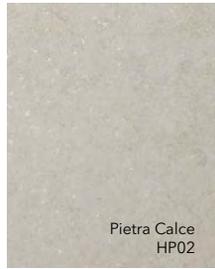
High quality 90 Gloss finish, achieved by applying 8 layers of lacquer and intermediate sanding on specialized equipment "made in ITALY".



**DECORIT**   
Abrasion-resistant decorative material

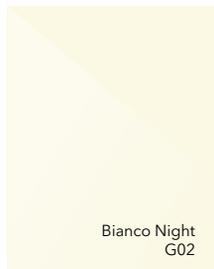
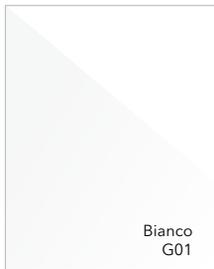


**HPL**   
Composite decorative material



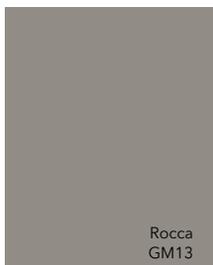
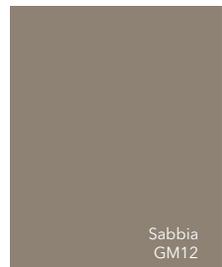
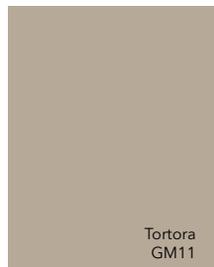
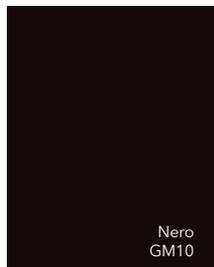
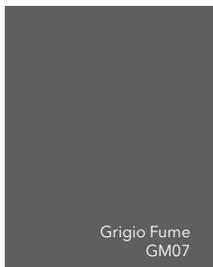
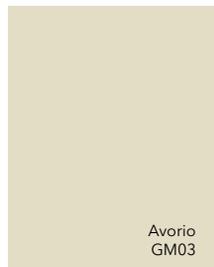
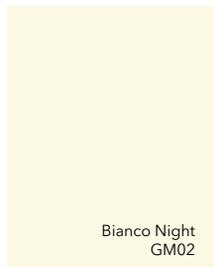
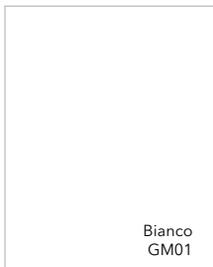
**GLASS** 

Glossy glass. Painting on specialized equipment in production conditions.



**GLASS MATT** 

Frosted glass. Painting on specialized equipment in production conditions.

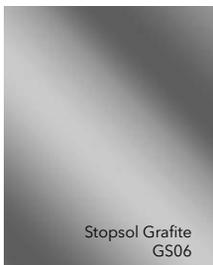
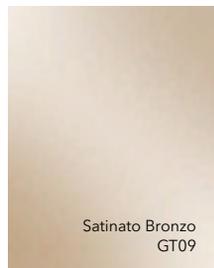


**MIRROR**   
Colored mirrors



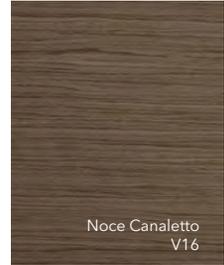
## TRANSPARENT & SATIN GLASS

Translucent safety glass with decorative effects



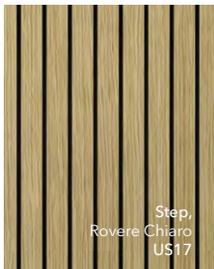
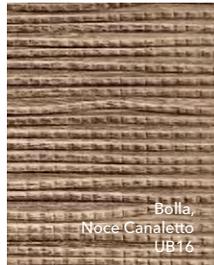
**VENEER NATURAL** 

Natural wood veneer with open pores matt lacquer finish



**UNIFLEX-3D** 

3D milling on solid lamella and relief pattern on natural veneer



**LAMINAM**  
Ceramic panel

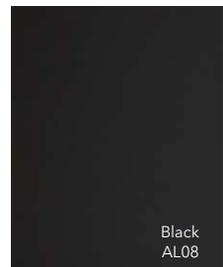
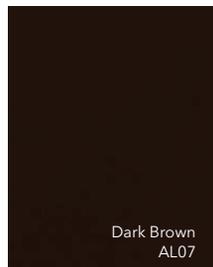
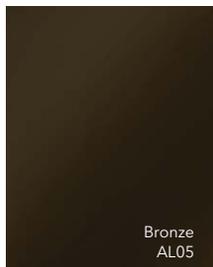
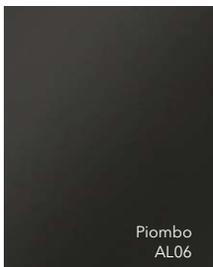


## ALUMINIUM



AL09 - high quality anodised electrochemical coating.

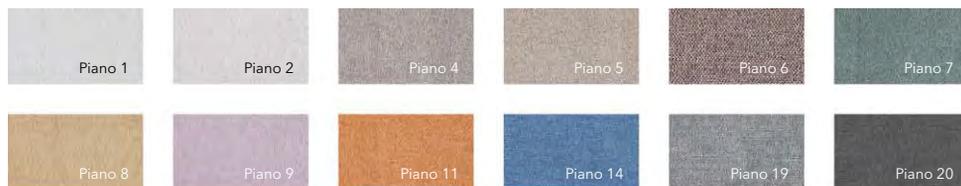
AL02 - AL08. Polymer powder (made in Italy) coating in electrostatic field



## PORTOFINO TEXTILE

Durable, abrasion-resistant fabrics

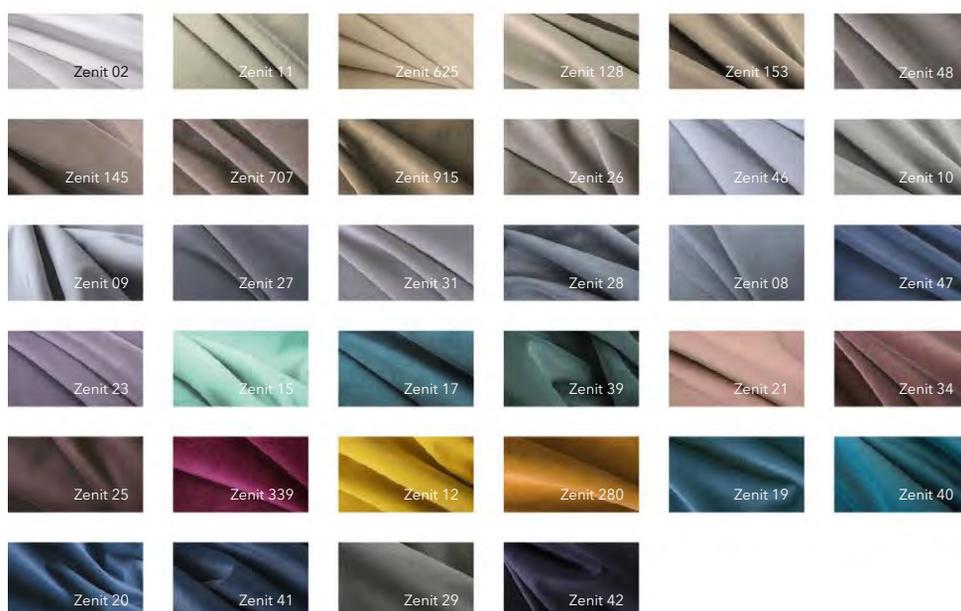
### PIANO



### VERONA



### ZENIT



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info@unionporte.it  
www.unionporte.it



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